MATERIAL SAFETY DATA SHEET



Issuing Date: 31-Mar-2011 Revision Date: 31-Mar-2011 Version 1

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Name Coralube 737 BR-C

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use metal forming lubricant.

Uses advised against Any other purpose.

1.3. Details of the supplier of the safety data sheet

Supplier

Houghton plc Beacon Road Trafford Park Manchester M17 1AF

Tel: +44 (0)161 874 5000

E-mail Address MSDS@uk.houghtonglobal.com

1.4. Emergency telephone number

Emergency telephone +44 (0) 161 874 5000 (9 - 5)

2. HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

The preparation is classified as dangerous in accordance with Directive 1999/45/EC.

R43 - May cause sensitization by skin contact R36/37/38 - Irritating to eyes, respiratory system and skin

2.2. <u>Label El</u>ements

Symbol(s)

Xi - Irritant

Contains 2,2',2"-(Hexahydro-1,3,5-triazine-1,3,5-triyl)triethanol



R-phrase(s)

R43 - May cause sensitization by skin contact R36/37/38 - Irritating to eyes, respiratory system and skin

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S-phrase(s)

S24 - Avoid contact with skin

S37 - Wear suitable gloves

S26 - In case of contact with eyes, rinse immediately with plenty of water and seek medical advice

2.3. Other hazards

None

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

Chemical Name	EC-No	CAS-No	Weight %	Classification (67/548)	Classification (Reg. 1272/2008)	REACH Registration Number
2,2',2"-(Hexahydro-1,3,5-tri azine-1,3,5-triyl)triethanol	225-208-0	4719-04-4	5% - 10%	Xi;R43;R22	Acute Tox. 4 (H302) Skin Sens. 1 (H317)	no data available
2-butylaminoethanol	203-904-5	111-75-1	5% - 10%	Xn;R22	Acute Tox. 4 (H302)	no data available
Orthoboric acid, compound with 2-aminoethanol	247-421-8	26038-87-9	2.5% - 5%	Xi;R36/38	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319)	no data available
2-aminoethanol	205-483-3	141-43-5	2.5% - 5%	C;R34 Xn;R20/21/22	Acute Tox. 4 (H302) Acute Tox. 4 (H312) Skin Corr. 1B (H314) Acute Tox. 4 (H332)	no data available
2,4-Pentanediol, 2-methyl-	203-489-0	107-41-5	2.5% - 5%	Xi;R36/38	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319)	no data available
Boric acid	233-139-2	10043-35-3	1% - 2.5%	T;R60-61	Repr. 1B (H360FD)	no data available

For the full text of the R-phrases mentioned in this Section, see Section 16 For the full text of the H-Statements mentioned in this Section, see Section 16.

Additional information

...Contains.. SVHC Boric acid

4. FIRST AID MEASURES

4.1. Description of first-aid measures

Inhalation Move to fresh air If symptoms persist, call a physician Artificial respiration and/or oxygen

may be necessary Consult a physician

Skin contact Wash off immediately with plenty of water for at least 15 minutes If skin irritation persists,

call a physician

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes If

symptoms persist, call a physician

Do NOT induce vomiting Drink plenty of water Rinse mouth Immediate medical attention is Ingestion

not required

Protection of First-aiders Use personal protective equipment

4.2. Most important symptoms and effects, both acute and delayed

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Main Symptoms

Itching, Difficulty breathing, May cause allergic skin reaction

4.3. Indication of immediate medical attention and special treatment needed

Notes to physician May cause sensitization of susceptible persons

5. FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment

Extinguishing media which shall not be used for safety reasons

None

5.2. Special hazards arising from the substance or mixture

Special Hazard

Runoff may pollute waterways

5.3. Advice for fire-fighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear

6. ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment, Avoid contact with the skin and the eyes

Advice for non-emergency

personnel

Material can create slippery conditions

Advice for emergency responders For personal protection see section 8

6.2. Environmental precautions

Prevent entry into waterways, sewers, basements or confined areas, Do not flush into surface water or sanitary sewer system.

6.3. Methods and materials for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust)

6.4. Reference to other sections

Other information

See Section 8/12/13 for additional information

7. HANDLING AND STORAGE

7.1. Precautions for safe handling

Ensure adequate ventilation Wear personal protective equipment

7.2. Conditions for safe storage, including any incompatibilities

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Technical measures/Storage conditions

Keep out of the reach of children Keep container tightly closed in a cool, well-ventilated place

7.3. Specific end uses

Specific use(s) metal forming lubricant.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Chemical Name	European Union	The United Kingdom	France	Spain	Germany
2-aminoethanol	TWA: 1 ppm TWA: 2.5	STEL: 3 ppm STEL:	VME: 1 ppm VME: 2.5	S*	MAK: 2 ppm MAK: 5.1
141-43-5	mg/m³	7.6 mg/m ³	mg/m³	VLA-EC: 3 ppm	mg/m³
	Skin	TWA: 1 ppm TWA: 2.5	VLCT: 3 ppm VLCT:	VLA-EC: 7.5 mg/m ³	Ceiling / Peak: 4 ppm
		mg/m³	7.6 mg/m ³	VLA-ED: 1 ppm	Ceiling / Peak: 10.2
		Skin		VLA-ED: 2.5 mg/m ³	mg/m³
					TWA: 2 ppm TWA: 5.1
					mg/m³
2,4-Pentanediol, 2-methyl-		STEL: 25 ppm STEL:	VLCT: 25 ppm VLCT:	VLA-EC: 25 ppm	MAK: 10 ppm MAK: 49
107-41-5	-	123 mg/m ³	125 mg/m ³	VLA-EC: 123 mg/m ³	mg/m³
		TWA: 25 ppm TWA:	-		Ceiling / Peak: 20 ppm
		123 mg/m ³			Ceiling / Peak: 98
					mg/m³
Boric acid					TWA: 0.5 mg/m ³
10043-35-3	-	-			_

Chemical Name	Italy	Portugal	The Netherlands	Finland	Denmark
2-aminoethanol 141-43-5	TWA: 1 ppm TWA: 2.5 mg/m³ STEL: 3 ppm STEL: 7.6 mg/m³	STEL: 6 ppm TWA: 3 ppm	Skin STEL: 7.6 mg/m³ TWA: 2.5 mg/m³	TWA: 1 ppm TWA: 2.5 mg/m ³ STEL: 3 ppm STEL: 7.6 mg/m ³	TWA: 1 ppm TWA: 2.5 mg/m³ Skin
	Skin			Skin	
2,4-Pentanediol, 2-methyl- 107-41-5		Ceiling: 25 ppm		TWA: 25 ppm TWA: 120 mg/m ³ STEL: 40 ppm STEL: 200 mg/m ³	Ceiling: 25 ppm Ceiling: 125 mg/m ³
Boric acid 10043-35-3		STEL: 6 mg/m ³ TWA: 2 mg/m ³			

Chemical Name	Austria	Switzerland	Poland	Norway	Ireland
2-aminoethanol	Skin	STEL: 4 ppm STEL:	NDSCh: 7.5 mg/m ³	TWA: 1 ppm TWA: 2.5	TWA: 3 ppm TWA: 8
141-43-5	STEL 3 ppm STEL 7.6	10 mg/m ³	NDS: 2.5 mg/m ³	mg/m³	mg/m³
	mg/m³	MAK: 2 ppm MAK: 5		Skin	STEL: 6 ppm STEL:
	MAK: 1 ppm MAK: 2.5	mg/m³		STEL: 2 ppm STEL: 5	15 mg/m ³
	mg/m³			mg/m³	
2,4-Pentanediol, 2-methyl-	STEL 10 ppm STEL	STEL: 20 ppm STEL:	NDSP: 120 mg/m ³	Ceiling: 20 ppm	TWA: 25 ppm TWA:
107-41-5	49 mg/m ³	98 mg/m ³		Ceiling: 100 mg/m ³	125 mg/m ³
	MAK: 10 ppm MAK: 49	MAK: 10 ppm MAK: 49			STEL: 25 ppm STEL:
	mg/m³	mg/m³			125 mg/m ³
	Ceiling 10 ppm Ceiling				
	49 mg/m ³				

Derived No Effect Level (DNEL) No information available

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Predicted No Effect Concentration

(PNEC)

No information available

8.2. Exposure controls

Engineering Measures Ensure adequate ventilation, especially in confined areas

Personal protective equipment

Eye Protection

Tightly fitting safety goggles

Hand Protection Protective gloves, Pleas

Protective gloves, Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts,

@15.5C

abrasion

Skin and body protection Respiratory protection

Long sleeved clothing

No special protective equipment required

Hygiene measures When using, do not eat, drink or smoke Remove and wash contaminated clothing before

re-use

Environmental Exposure Controls

1013

Thermal hazards

Do not allow material to contaminate ground water system

None under normal use conditions

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state @20°C liquid Appearance clear amber

Odor Mild Odor Threshold No information available

<u>Property</u> <u>Values</u> <u>Note</u>

pH 10.3
Melting/freezing point 0 °C
Boiling point/boiling range > 98.9
Flack

Flash > 98.9 °C Cleveland closed cup

Point

Evaporation rate No information available Flammability (solid, gas) No information available

Flammability Limits in Air

upper flammability limitNo information availablelower flammability limitNo information available

Vapor pressureNo information availableVapor densityNo information available

Relative density 1.033

Water Solubility Soluble in water

Solubility in other solvents No information available

Partition coefficient: n-octanol/water Not applicable

Autoignition temperatureNo information availableDecomposition temperatureNo information availableViscosity (kinematic)No information available

Explosive propertiesNot applicable
Oxidizing Properties
Not applicable

Other information

VOC Content 20%

10. STABILITY AND REACTIVITY

10.1. Reactivity

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None under normal use conditions

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions

None under normal use conditions

10.4. Conditions to avoid

None under normal use conditions

10.5. Incompatible Materials

Strong oxidizing agents, Strong acids

10.6. Hazardous decomposition products

Carbon dioxide (CO₂) Carbon monoxide (CO) Nitrogen oxides (NOx) Formaldehyde

11. TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Acute toxicity Product Information

Inhalation Irritating to respiratory system.

Eye contact Irritating to eyes.

Skin contact Irritating to skin, May cause sensitization by skin contact

May cause irritation Ingestion

Component Information

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation	
2,2',2"-(Hexahydro-1,3,5-triazine-1,3 ,5-triyl)triethanol	763 mg/kg (Rat)	2 g/kg (Rat)	-	
2-butylaminoethanol	1150 mg/kg (Rat)	-	-	
2-aminoethanol	1720 mg/kg (Rat)	1 mL/kg(Rabbit)1025 mg/kg(Rabbit)	-	
2,4-Pentanediol, 2-methyl-	3692 mg/kg (Rat)	8560 μL/kg (Rabbit)	310 mg/m ³ (Rat) 1 h	
Boric acid	2660 mg/kg (Rat)	2000 mg/kg (Rabbit)	0.16 mg/L (Rat) 4 h	

Irritation Irritating to eyes, respiratory system and skin Precautionary classification for respiratory

irritation based on judgement/experience of the supplier

Corrosivity None

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Chronic toxicity

Sensitization May cause sensitization by skin contact

Repeated Dose Toxicity None known

During use, this product may release formaldehyde, this does not give rise to a Carcinogenicity

carcinogenic classification for the product.

Mutagenicity None known

Toxicity to Reproduction None known

12. ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects Contains no substances known to be hazardous to the environment or that are not

degradable in waste water treatment plants

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
2-aminoethanol	15: 72 h Desmodesmus subspicatus mg/L EC50	227: 96 h Pimephales promelas mg/L LC50 flow-through 3684: 96 h Brachydanio rerio mg/L LC50 static 300-1000: 96 h Lepomis macrochirus mg/L LC50 static 114-196: 96 h Oncorhynchus mykiss mg/L LC50 static 200: 96 h Oncorhynchus mykiss mg/L LC50 flow-through	-	65: 48 h Daphnia magna mg/L EC50
2,4-Pentanediol, 2-methyl-	-	10500-11000: 96 h Pimephales promelas mg/L LC50 flow-through 10000: 96 h Lepomis macrochirus mg/L LC50 static 8690: 96 h Pimephales promelas mg/L LC50 flow-through 10700: 96 h Pimephales promelas mg/L LC50 static	-	2700 - 3700: 48 h Daphnia magna mg/L EC50
Boric acid	-	1020: 72 h Carassius auratus mg/L LC50 flow-through	-	115 - 153: 48 h Daphnia magna mg/L EC50

12.2. Persistence and degradability

No information available

12.3. Bioaccumulative potential

Chemical Name	log Pow
2-aminoethanol	-1.91

2,4-Pentanediol, 2-methyl-<0.14

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment

No information available

12.6. Other adverse effects

None known

13. DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues / Unused **Products**

Dispose of as hazardous waste in compliance with local and national regulations

Special risks and unsuitable means May cause sensitization by skin contact when handling product waste/waste packaging

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or

disposal

Other information

According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user based on the application

for which the product was used.

14. TRANSPORT INFORMATION

14.1. UN-Number

Not regulated

14.2. UN proper shipping name

Not regulated

14.3. Transport hazard class

Not regulated

14.4. Packing group

Not regulated

14.5. Environmental Hazards

None

14.6. Special precautions for users

None

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14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

IMDG/IMO Not regulated

ADR/RID Not regulated

ICAO/IATA Not regulated

15. REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Take note of Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Take note of Dir 94/33/EC on the protection of young people at work.

International Inventories

All of the components in the product are on the following Inventory lists:

Chemical Name	EINECS	ELINCS	TSCA	DSL	NDSL	PICCS	ENCS	IECSC	AICS	KECL
2,2',2"-(Hexahydro- 1,3,5-triazine-1,3,5-t riyl)triethanol	225-208-0	1	Т	Х	-	Х	(5)-998 (5)-1080	Х	Х	KE-33998
2-butylaminoethano	203-904-5	-	Present	Х	-	Х	(2)-295	Х	Х	KE-04200
Orthoboric acid, compound with 2-aminoethanol	247-421-8	-	Present	Х	-	Х	-	Х	X	KE-03494
2-aminoethanol	205-483-3	=	Present	X	-	Х	(2)-301	X	Х	KE-20493
2,4-Pentanediol, 2-methyl-	203-489-0	-	Present	Х	-	Х	(2)-240	Х	Х	KE-24702
Boric acid	233-139-2	=	Present	X	-	Х	(1)-63	X	Х	KE-03499

TSCA Complies

EINECS/ELINCS DSL/NDSL PICCS ENCS IECSC AICS KECL -

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

PICCS - Philippines Inventory of Chemicals and Chemical Substances

ENCS - Japan Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

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15.2. Chemical Safety Assessment

No information available

16. OTHER INFORMATION

Full text of R-phrases referred to under sections 2 and 3

R43 - May cause sensitization by skin contact

R22 - Harmful if swallowed

R34 - Causes burns

R61 - May cause harm to the unborn child

R60 - May impair fertility

R36/38 - Irritating to eyes and skin

R20/21/22 - Harmful by inhalation, in contact with skin and if swallowed

R36/37/38 - Irritating to eyes, respiratory system and skin

Full text of H-Statements referred to under section 2 and 3

H315 - Causes skin irritation

H319 - Causes serious eye irritation

H302 - Harmful if swallowed

H317 - May cause an allergic skin reaction

H312 - Harmful in contact with skin

H314 - Causes severe skin burns and eye damage

H332 - Harmful if inhaled

Exposure scenario

No information available

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Not applicable **Revision Note**

This safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006 & (EC) No. 1272/2008 & (EC)

Acts of Parliament: The Health and Safety at Work etc. Act 1974. Environment Protection Act 1990., Statutory Instruments: Control of Substances Hazardous to Health Regulations 2002. Chemicals (Hazard Information and Packaging) Regulations 2009.. The Carriage of Dangerous Goods Regulations 2009.. The Hazardous Waste (England and Wales) Regulations 2005., Workplace exposure limits (EH40)., The classification detailed on this Safety Data Sheet refer to the neat material only. Dilution of the product may reduce the classification.

Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.